TFM-8000W



USA Model Canada Model

FM/AM 6-BAND PORTABLE RADIO

SPECIFICATIONS

Circuit:

17-transistor, 11-diode, 6-band, AC/DC superheterodyne

Frequency Ranges:

 $147 \sim 174 \text{ MHz} (2.04 \sim 1.72 \text{ m})$

87.5 ~ 108 MHz (3.42 ~ 2.78 m) FM

10 ~ 22 MHz (30 ~ 13.6 m) 4 ~ 10 MHz (75 ~ 30 m) 1.6 ~ 4 MHz (187 ~ 75 m) SW3

SW1

 $530 \sim 1,605 \text{ kHz} (566 \sim 187 \text{ m})$ MW

Intermediate Frequencies:

PSB/FM 10.7 MHz

SW/MW 455 kHz

Antennas:

PSB/FM built-in telescopic antenna

SW/MW built-in ferrite bar antenna

Sensitivity at 50 mW output:

1 μ V (0 dB), S/N = 6 dB 4 μ V (12 dB), S/N = 30 dB PSB

FM $3.2 \,\mu\text{V} \, (10 \, \text{dB}), \, \text{S/N} = 6 \, \text{dB}$

1.6 μ V (4 dB), S/N = 6 dB 1.8 μ V (5 dB), S/N = 6 dB 28.2 μ V/m (29 dB/m), SW2

SW1

S/N = 6 dB

Selectivity:

40 dB at ± 10 kHz off-resonance

at 1,400 kHz

Power Output:

PSB/FM 52 mA SW/MW 50 mA

Current Drain at No Signal:

Speaker:

4" (10 cm) dia PM dynamic, 8 Ω

Power Requirements:

6 V DC, four size "D" batteries or 120 V AC, 60 Hz

Power Consumption:

6 W (AC)

Dimensions:

11 $\frac{7}{6}$ (W) x 8 $\frac{4}{6}$ (H) x 4 $\frac{2}{6}$ (D)

290 mm (W) x 210 mm (H) x 105 mm (D)

Weight:

7 lb 1 oz (3.2 kg) with batteries



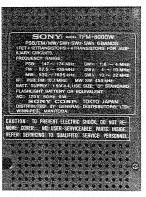
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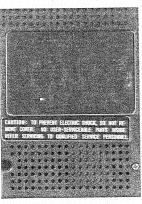
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Model Identification

Canada Model







When ordering replacement parts, use PART NUMBERS listed in the Parts List or shown in EXPLODED VIEWS. The Parts List reference numbers should not be used.

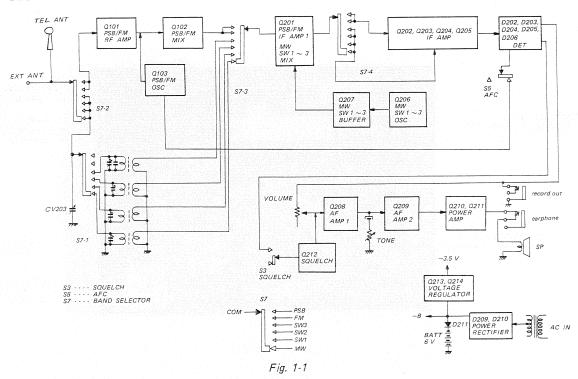
Note: All screws in the set are Phillips type (cross recess type) unless otherwise indicated.

(—): slotted head.



SECTION 1 OUTLINE

1-1. BLOCK DIAGRAM



1-2. EXTERNAL VIEW

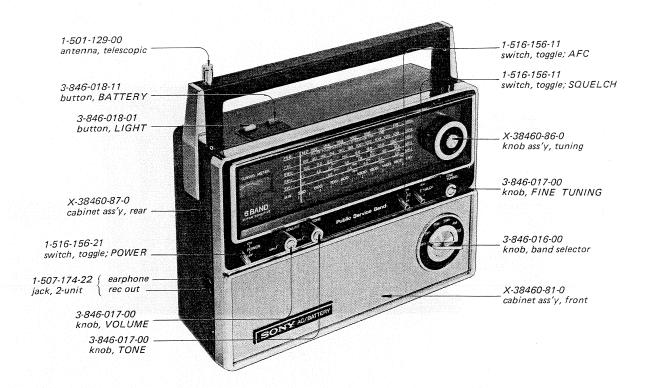


Fig. 1-2

FM-8000W

1-3. INTERNAL VIEW (1)

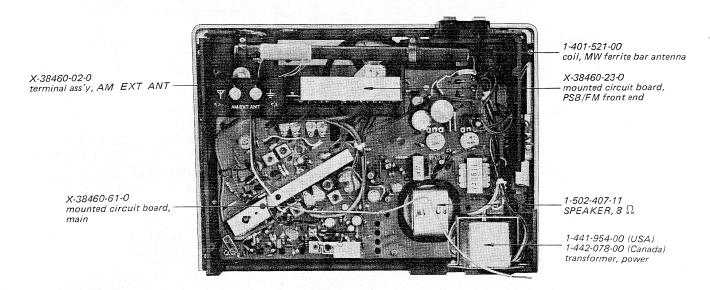


Fig. 1-3

1-4. INTERNAL VIEW (2)

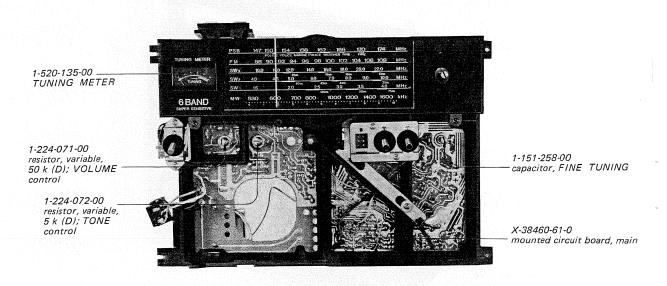


Fig. 1-4

SECTION 2 DISASSEMBLY

2-1. REAR CABINET ASS'Y REMOVAL

Remove the rear cabinet ass'y in the numerical order as shown in Fig. 2-1 and 2-2 below.

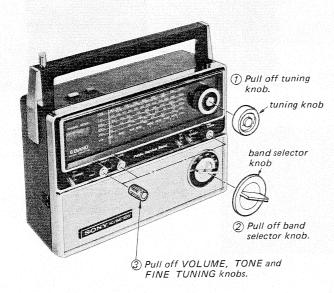
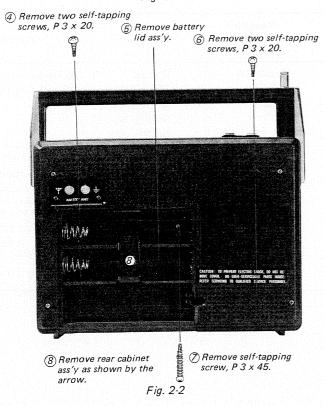


Fig. 2-1



2-2. CHASSIS REMOVAL

Remove the rear cabinet ass'y as shown above and remove the chassis in the numerical order as shown in Fig. 2-3 and 2-4 below.

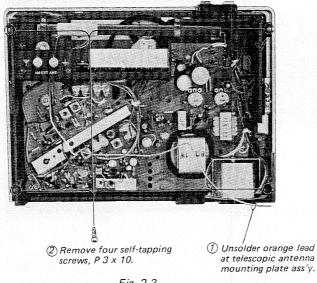


Fig. 2-3

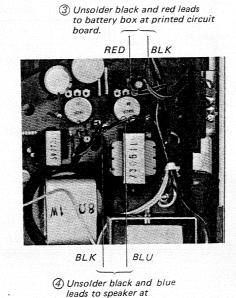


Fig. 2-4

printed circuit board.

2-3. DIAL CORD STRINGING

1. Make a dial cord assembly as shown in Fig. 2-5 below.

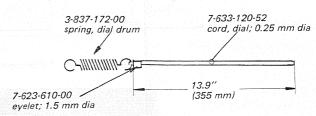


Fig. 2-5

2. String the dial cord in the numerical order as shown in Fig. 2-6 below.

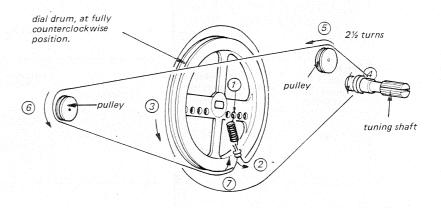


Fig. 2-6

3. Set the dial pointer ass'y so that the dial pointer places on the mark "0" of the logging scale as shown in Fig. 2-7 below, and fix the dial pointer ass'y on the dial cord with a small amount of lock paint as shown in Fig. 2-8 below.

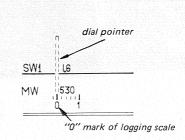


Fig. 2-7.

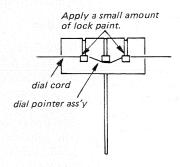


Fig. 2-8

VOM 0.5 ∼ 5 V AC range

earphone

SECTION 3 CIRCUIT ADJUSTMENTS

rf signal generator

3-1. AM I-F ALI GNMENT

Applicable for SW1 \sim 3 and MW bands.

Test Equipment/Tools Required

- * Rf signal generator (AM)
- * Lead antenna
- * VOM
- * 8 Ω resistor
- * Alignment screwdriver

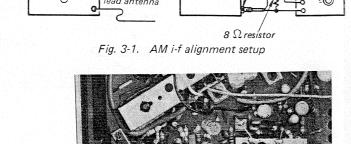
Preparation:

Rf signal generator modulation: 400 Hz, 30 % AM Rf signal generator output level:

Usable lowest possible Band Selector: VOLUME control setting: MAX

TONE control setting: Test setup:

HIGH See Fig. 3-1.



test set

Fig. 3-2. Adjustment locations

Rf Signal Generator Coupling	Rf Signal Generator Frequency	VOM Connection	Adjust	Remarks	
Lead antenna See Fig. 3-1.	455 kHz (1 kHz, 30 % AM modulation	To earphone jack as shown in Fig. 3-1	Cores of CFT See Fig. 3-2	Tuning knob setting: at no signal, no noise position. Adjust for maximum meter reading Repeat the adjustment two or three times.	

3-2. FM I-F ALIGNMENT

Applicable for PSB and FM bands.

Test Equipment/Tools Required

- * Rf signal generator (FM)
- * VOM
- * 8 Ω resistor
- * Alignment screwdriver
- * 0.01 µF ceramic capacitor

Preparation:

Rf signal generator modulation: $400 \text{ Hz}, \pm 22.5 \text{ kHz FM}$ Rf signal generator output level: Usable lowest possible VOLUME control setting: MAX TONE control setting: AFC switch setting: SQUELCH switch setting: OFF Test setup: See Fig. 3-2, Fig. 3-3, Fig. 3-4

and Fig. 3-5.

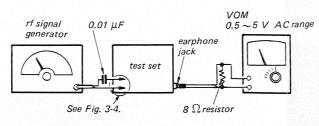


Fig. 3-3. FM i-f alignment setup

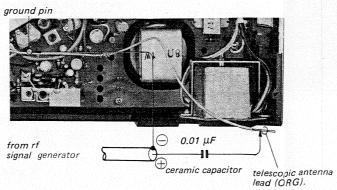


Fig. 3-4. Rf signal generator coupling for FM i-f alignment and PSB/FM/SW 1 ~ 3 frequency coverage and tracking adjustment

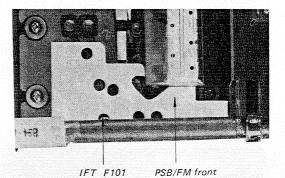


Fig. 3-5. Adjustment location

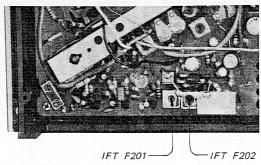


Fig. 3-6. Adjustment locations

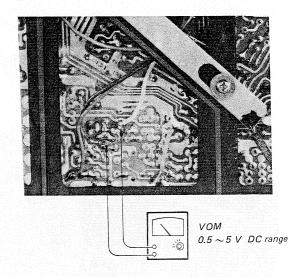


Fig. 3-7. VOM connection for FM i-f alignment step 4

Step	Rf Signal Generator Frequency	Receiver Dial Setting	Adjust	Procedure
1	10.7 MHz with FM modulation	No station, no beating position	Core of IFT F101 IFT F201 See Fig. 3-5 and Fig. 3-6.	Test setup: See Fig. 3-3 and Fig. 3-4 Adjust for maximum meter reading.
2	- ditto -	– ditto –	Rf signal generator frequency	Carefully adjust rf signal generator frequency around 10.7 MHz for maximum meter reading.
3				Repeat steps 1 and 2 two or three times with rf signal generator frequency obtained in step 2.
4	No input signal (noise only)	– ditto –	Core of IFT F202 See Fig. 3-6	Test setup: See Fig. 3-7. Adjust for "0 V DC" meter reading

TFM-8000W TFM-8000W

VOM $0.5 \sim 5$ V AC range

earphone

 $8'\Omega$ resistor

3-3. FREQUENCY COVERAGE AND TRACKING ADJUSTMENT

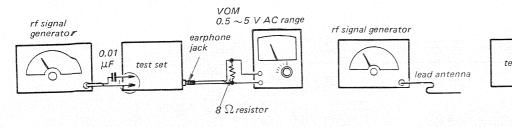
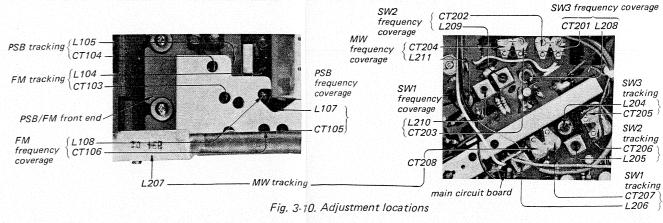


Fig. 3-8. PSB/FM/SW1 \sim SW3 frequency coverage and tracking adjustment setup.

Fig. 3-9. MW frequency coverage and tracking adjustment setup.

Adjustment	Rf Signal Generator Coupling	Rf Signal Generator Frequency	Receiver Dial Setting	Adjust	Remarks
PSB		145 MHz	Minimum frequency	Core of PSB osc coil L107	Rf signal generator modulation: 400 Hz, ± 22.5 kHz FM Rf signal generator output level:
Frequency Coverage	Direct connection	176 MHz	Maximum frequency	PSB osc trimmer CT105	Usable lowest possible. VOM connection: See Fig. 3-8. Band selector: PSB VOLUME control setting: MAX
nep	See Fig. 3-4. and Fig. 3-8.	145 MHz	Minimum frequency	Core of PSB rf coil L105	FINE TUNING control setting: Mechanical mid position Adjust for maximum meter reading, ending with CT105
PSB Tracking		176 MHz	Maximum frequency	PSB rf trimmer CT104 and PSB ant trimmer CT102	and CT104. Repeat adjustment two or three times. Fix L107 and L105 with wax.
FM		86.5 MHz	Minimum frequency	Core of FM osc coil L108	Rf signal generator modulation: 400 Hz, ± 22.5 kHz FM Rf signal generator output level:
Frequency Coverage	Direct	109.5 MHz	Maximum frequency	FM osc trimmer CT106	Usable lowest possible. VOM connection: See Fig. 3-8. Band selector: FM
FM Tracking	connection See Fig. 3-4. and Fig. 3-8.	86.5 MHz	Minimum frequency	Core of FM rf coil L104	VOLUME control setting: MAXFINE TUNING control setting: Mechanical mid position. Adjust for maximum meter
		109.5 MHz	Maximum frequency	FM rf trimmer CT103 and FM ant trimmer CT101	reading Repeat adjustment two or three times ending with CT106 and CT103. Fix L108 and L104 with wax.
MW		520 kHz	Minimum frequency	Core of MW osc coil L211	Rf signal generator modulation: 400 Hz, 30 % AM Rf signal generator output level:
Frequency Coverage	Lead antenna	1,700 kHz	Maximum frequency	MW osc trimmer CT204	Usable lowest possible. VOM connection: See Fig. 3-9. Band selector: MW
MW Tracking	See Fig. 3-9.	620 kHz	Tune in 620 kHz signal	Position of MW ant coil L207	VOLUME control setting: MAX Adjust for maximum meter reading.
		1,400 kHz	Tune in 1,400 kHz signal	MW ant trimmer CT208	Repeat adjustment two or three times ending with CT204 and CT208. Fix L211 and L207 with wax.

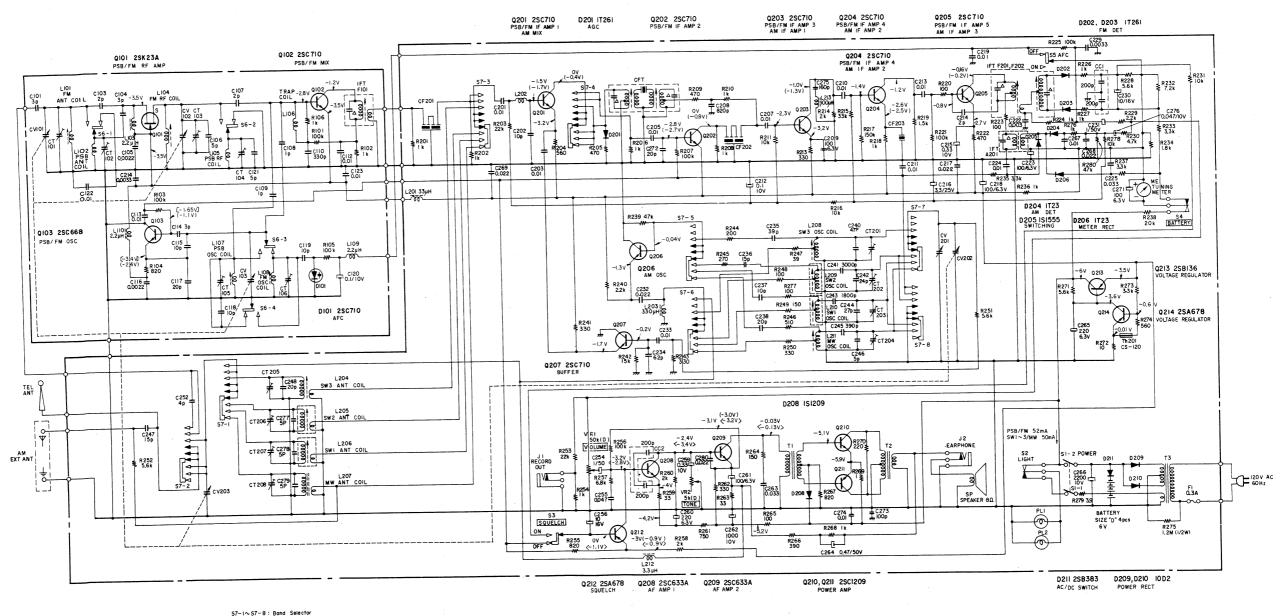
Adjustment	Rf Signal Generator Coupling	Rf Signal Generator Frequency	Receiver Dial Setting	Adjust	Remarks
		1.55 MHz	Minimum frequency	Core of SW1 osc coil L210	Rf signal generator modulation: 400 Hz, 30 % AM Rf signal generator output level:
SW1 Frequency Coverage	Direct	4.1 MHz	Maximum frequency	SW1 osc trimmer CT203	Usable lowest possible. VOM connection: See Fig. 3-8. Band selector: SW1
	connection See Fig. 3-4. and Fig. 3-8.	1.55 MHz	Minimum frequency	Core of SW1 ant coil L206	VOLUME control setting: MAX FINE TUNING control setting: Mechanical mid position Adjust for maximum meter
SW1 Tracking		4.1 MHz	Maximum frequency	SW1 ant trimmer CT207	reading. Repeat adjustment two or three times ending with CT203 and CT207. Fix L210 and L206 with wax.
SW2		3.9 MHz	Minimum frequency	Core of SW2 osc coil L209	Rf signal generator modulation: 400 Hz, 30 % AM Rf signal generator output level:
Frequency Coverage	Direct	10.3 MHz	Maximum frequency	SW2 osc trimmer CT202	Usable lowest possible. VOM connection: See Fig. 3-8. Band selector: SW2
SW2	see Fig. 3-4. and Fig. 3-8.	3.9 MHz	Minimum frequency	Core of SW2 ant coil L205	VOLUME control setting: MAX FINE TUNING control setting: Mechanical mid position Adjust for maximum meter
Tracking		10.3 MHz	Maximum frequency	SW2 ant trimmer CT206	reading Repeat adjustment two or three times ending with CT202 and CT206. Fix L209 and L205 with wax.
SW3		9.5 MHz	Minimum frequency	Core of SW3 osc coil L208	Rf signal generator modulation: 400 Hz, 30 % AM Rf signal generator output levels
	Direct connection	23 MHz	Maximum frequency	SW3 osc trimmer CT201	Usable lowest possible. VOM connection: See Fig. 3-8. Band selector: SW3
SW3 Tracking	See Fig. 3-4. and Fig. 3-8.	9.5 MHz	Minimum frequency	Core of SW3 ant coil L204	VOLUME control setting: MAX FINE TUNING control setting: Mechanical mid position Adjust for maximum meter
		23 MHz	Maximum frequency	SW3 ant trimmer CT205	reading Repeat adjustment two or three times ending with CT201 and CT205. Fix L208 and L204 with wax.



SECTION 4

SCHEMATIC AND MOUNTING DIAGRAMS

4-1. SCHEMATIC DIAGRAM



PSB SW3 SW3 SW2 SW1 SW1 MW

Note: 1. All capacitance values are in μ F and all resistance values are in Ω unless otherwise noted.

2. All voltages are measured with reference to battery positive terminal with a VOM (20 k Ω /V DC) with no signal received. The values in () are measured with band selector set to FM, in [] set to PSB, < > with SQUELCH control set to ON position, others are common.

Variations may be noted due to normal production tolerances.

- All currents measured with a VOM with no signal received.
- Capacitors marked with △ are built in i-f transformers, and ceramic filter transformer.

Fig. 4-1.

TFM-8000W TFM-8000W

Transistor Location 4-2. MOUNTING DIAGRAM (1) - Main Circuit Board -- Conductor Side -Q201: 4H Q208: 4E Q202: 6I Q209: 4D Q203: 6H Q210: 4C Q204: 6H Q211: 4C Q205: 6G Q212: 4E Q206: 4H Q213: 2D (8) C FROM PSB/FM FRONT END € € 6 H Q214: 2D Q207: 4I S2 LIGHT **POWER Switch Mounted** off of off Circuit Board (left) Q201 ~ Q207 : 2SC710 Q214: 2SA678 إطاله إ AFC and SQUELCH Switch Mounted Circuit Board (right) PL1 PL2 [Q210, Q211 : 2SC1209 D208:1S1209 S4 BATTERY 己 D209, D210: 10D2 Q212 : 2SC678 * Q213: 2SB136 D211: 2SB383 S7: BAND SELECTOR 11 *

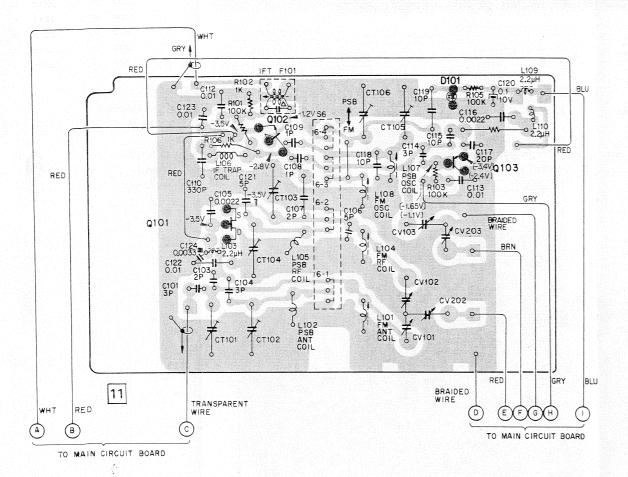
Fig. 4-2.

TFM-8000W TFM-8000W

SECTION 5 PACKING AND EXPLODED VIEWS

4-3. MOUNTING DIAGRAM (2) - PSB/FM Front End -

- Conductor Side -



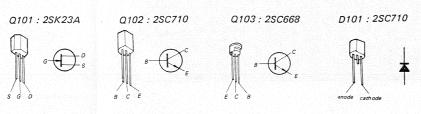


Fig. 4-3.



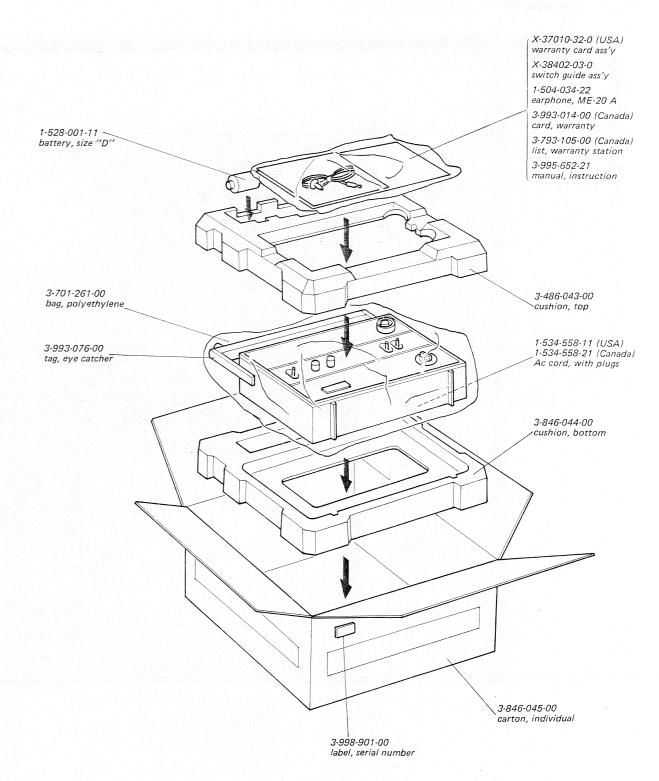


Fig. 5-1.

5-2. EXPLODED VIEW (1)

Parts without part numbers and names are not available.

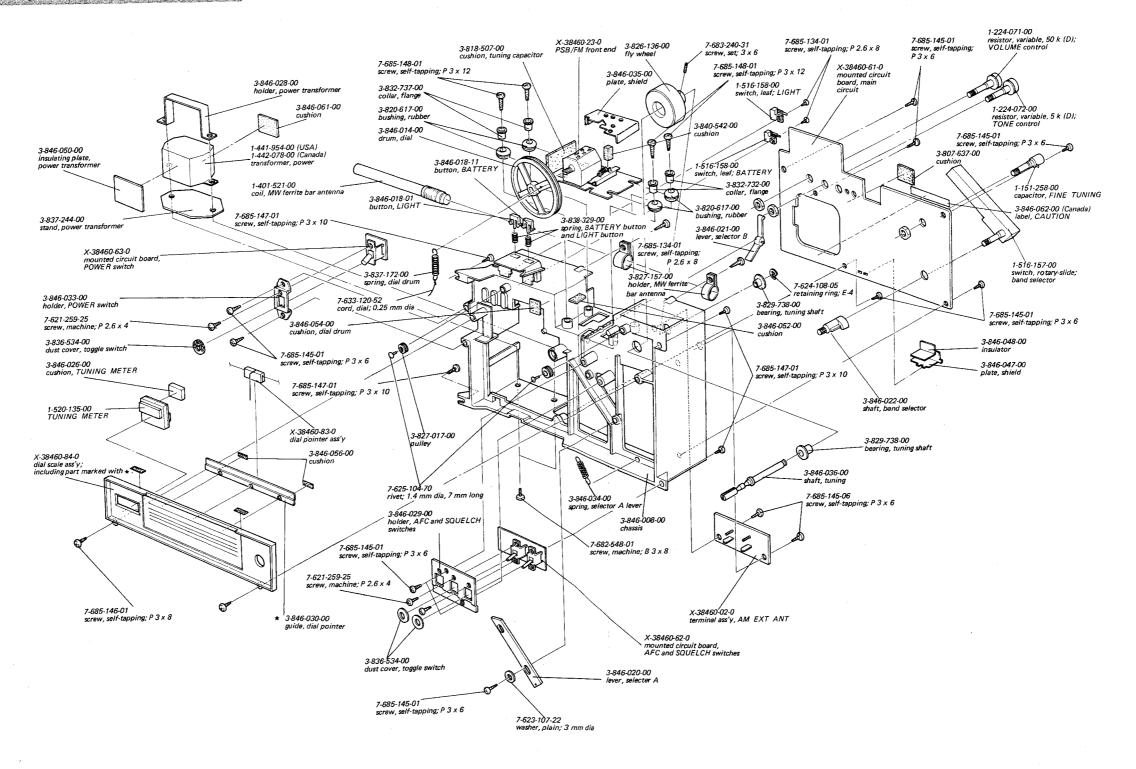


Fig. 5-2.

5-3. EXPLO DED VIEW (2)

Parts without part numbers and names are not available.

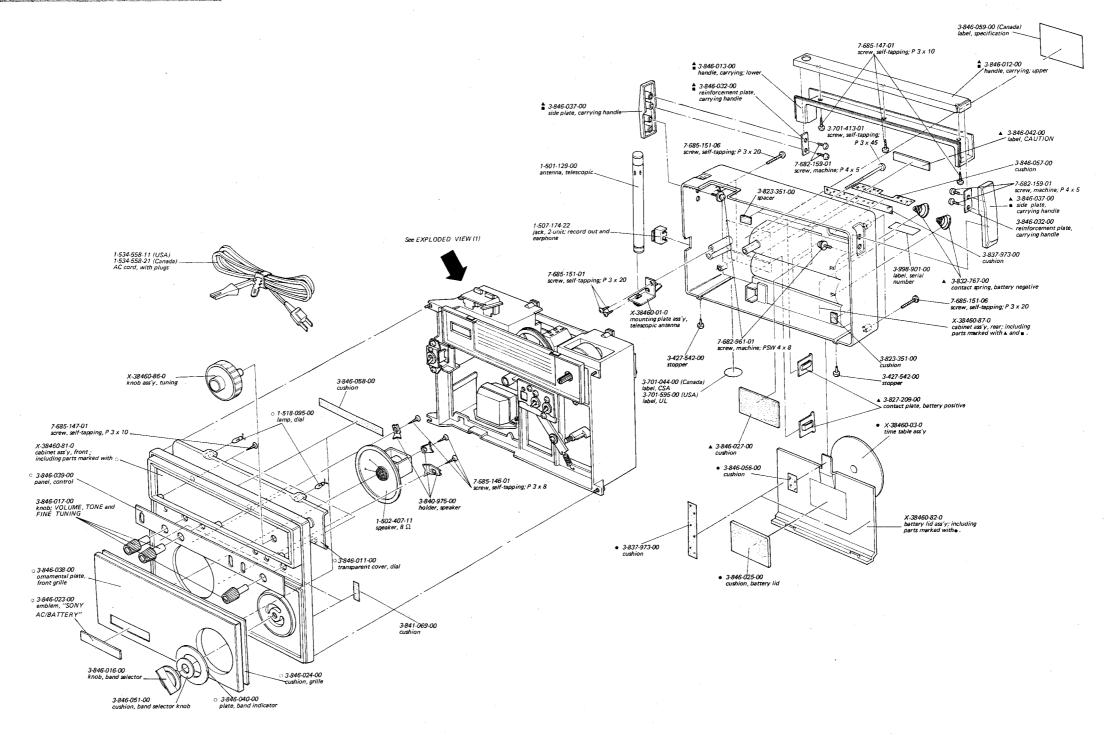


Fig. 5-3.

Note: Parts marked with ■ are included in carrying handle ass'y, Part No. X-38460-85-0.



SECTION 6 ELECTRICAL PARTS LIST

Ref. No.	Part No.	Descrip	tion	Ref. No.	Part No.	Description
	MOUNTED	CIRCUIT BOARD	s	L108	1-405-562-00	coil, FM osc
				L109	1-407-182-11	$2.2 \mu H$, micro inductor
	X-38460-23-0	mounted circuit bo	oard, PSB/FM front end	L110	1-407-182-11	$2.2 \mu H$, micro inductor
	X-38460-61-0	mounted circuit bo	oard, main circuit			
	X-38460-62-0	mounted circuit bo	oard, SQUELCH and	L201	1-407-163-11	33 μ H, micro inductor
		AFC switches		L202	1-401-201-00	coil, low pass filter
	X-38460-63-0	mounted circuit be	oard, POWER switch	L203	1-407-175-11	330 μ H, micro inductor
				L204	1-401-524 - 00	coil, SW3 ant
	SEMIC	ONDUCTORS		L205	1-401-523-00	coil, SW2 ant
				L206	1-401-525-00	coil, SW1 ant
Q101		transistor	2SK 23 A	L207	1-401-521-00	coil, MW ferrite bar antenna
Q102		transistor	2SC710	L208	1-405-561-00	coil, SW3 osc
Q103		transistor	2SC668	L209	1-405-560-00	coil, SW2 osc
				L210	1-405-559-00	coil, SW1 osc
Q201		transistor	2SC710	L211	1-405-558-00	coil, MW osc
Q202		transistor	2SC710	L212	1-407-184-11	3.3 μ H, micro inductor
Q203		transistor	2SC710	L213	1-407-169-11	100 μH, micro inductor
Q204		transistor	2SC710			
Q205		transistor	2SC710	CFT	1-403-165-15	ceramic filter transformer, AM i-f
Q206		transistor	2SC710	CF201	1-527-184-00	ceramic filter, FM i-f
Q207		transistor	2SC710	CF202	1-527-184-00	ceramic filter, FM i-f
Q208		transistor	2SC633A	CF203	1-403-154-00	ceramic filter
Q209		transistor	2SC633A			
Q210		transistor	2SC1209	IFT A20	01 1-403-137-00	transformer, MW i-f
Q211		transistor	2SC1209	IFT F10	1 1-403-242-31	transformer, FM i-f
Q212		transistor	2SC678	IFT F20	1 1-403-287-11	transformer, FM discriminator
Q213		transistor	2SB136	IFT F20	2 1-403-287-21	transformer, FM discriminator
Q214		transistor	2SA678	T1	1-423-077-00	transformer, driver
				T2	1-427-306-00	transformer, output
D101		diode	2SC710	Т3	(1-441-954-00	transformer, power (USA)
D201		diode	1T261		1-442-078-00	transformer, power (Canada)
D202		diode	1T261			
D203		diode	1T261		CA	APACITORS
D204		diode	1T23			
D205		diode	1S1555			eramic type expressed in μ F except
D206		diode	1T23	as speci	fied with p, whicl	h means $\mu\mu$ F.
D207						
D208		diode	1S1209	C101	1-102-940-11	3 p
D209		diode	10D2	C102		
D210		diode	10D2	C103	1-102-939-11	2 p
D211		diode	2SB383	C104	1-102-940-11	3 p
Th201	1-800-192-11	thermistor	CS-120	C105	1-102-100-11	0.0022
				C106	1-102-942-11	5 p
	COILS AN	ID TRANSFORME	RS	C107	1-102-939-11	2 p
				C108	1-102-938-11	1 p
L101	1-401-522-00	coil, FM ant		C109	1-102-938-11	1 p
L102	1-420-813-00	coil, PSB ant		C110	1-102-832-11	330 p
L103	1-407-182-11	2.2 µH, micro in	ductor	C111		0.01
L104	1-401-522-00	coil, FM rf		C112	1-101-923-11	0.01
L105	1-420-813-00	coil, PSB rf		C113	1-101-923-11	0.01
L106	1-401-454-00	coil, i-f trap		C114	1-102-743-11	3 p
L107	1-405-563-00	coil, PSB osc		C115	1-101-999-11	10 p

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Ref. No.	Part No.		Descrip	tion	Ref. No.	Part No.		Descrip	tion_
C116	1-102-100-11	0.0022			C245	1-107-232-11	390 p		silvered mica
C117	1-102-801-11	20 p			C246	1-101-997-11	5 p		
C118	1-102-947-11	10 p			C247	1-102-951-11	15 p		
C119	1-101-999-11	10 p			C248	1-102-958-11	20 p		
C120	1-127-019-11	0.1	10 V	solid aluminum	C249				
C121	1-102-942-11	5 p			C250				
C122	1-101-923-11	0.01			C251				
C123	1-101-923-11	0.01			C252	1-102-941-11	4 p		
C124	1-102-101-11	0.0033			C253				
				•	C254	1-121-391-11	1	50 V	electrolytic
C201	1-101-923-11	0.01			C255	1-105-841-12	0.047		mylar
C202	1-102-947-11	10 p			C256	1-121-651-11	10	16 V	electrolytic
C203	1-101-118-11	0.01			C257				
C204					C258				
C205	1-101-923-11	0.01			C259	1-127-021-11	0.33	10 V	solid aluminum
C206					C260	1-121-419-11	220	6.3 V	electrolytic
C207	1-101-923-11	0.01			C261	1-121-413-11	100	6.3 V	electrolytic
C208	1-102-117-11	820 p			C262	1-121-736-11	1,000	10 V	electrolytic
C209	1-121-413-11	100	6.3 V	electrolytic	C263	1-105-839-12	0.033		mylar
C210	1-101-923-11	0.01			C264	1-121-726-11	0.47	50 V	electrolytic
C211	1-101-923-11	0.01			C265	1-121-419-11	220	6.3 V	electroly tic
C212	1-127-019-11	0.1	10 V	solid aluminum	C266	1-121-659-11	2,200	10 V	electroly tic
C213	1-101-923-11	0.01			C267	1-105-833-12	0.01		mylar
C214	1-102-935-11	2 p			C268	1-105-837-12	0.022		mylar
C215	1-127-021-11	0.33	10 V	solid aluminum	C269	1-101-924-11	0.022		
C216	1-121-392-11	3.3	25 V	electrolytic	C270				
C217	1-101-924-11	0.022			C271	1-121-413-11	100	6.3 V	electroly tic
C218	1-121-413-11	100	6.3 V	electrolytic	C272	1-102-801-11	20 p		
C219	1-101-923-11	0.01			C273	1-102-975-11	100 p		
C220					C274	1-101-923-11	0.01		
C221					C275	1-107-136-11	160 p		silvered mica
C222	1-105-827-12	0.0033		mylar	C276	1-127-018-11	0.047	10 V	solid aluminum
C223	1-121-413-11	100	6.3 V	electrolytic	C277	1-102-942-11	5 p		
C224	1-105-833-12	0.01		mylar	C278	1-102-942-11	5 p		
C225	1-105-839-12	0.033		mylar	C279	1-102-942-11	5 p		
C226					C280	1-105-873-11	0.022	mylar	
C227 C228					CC1	1-102-255-11	(200	llated com + 200 p)	•
C229	1-105-827-12	0.0033		mylar	CC2	1-102-255-11		lated com	
C230	1-121-651-11	10	16 V	electrolytic			(200 p	+ 200 p)	
C231	1-121-391-11	1	50 V	electrolytic	CT101	1-141-097-21	canacito	or, trimme	·
C232	1-105-837-12	0.022		mylar	CT101	1-141-097-21	-	or, trimme	
C233	1-101-923-11	0.01			CT102	1-141-097-21	-	or, trimme	
C234	1-101-886-11	62 p			CT104	1-141-097-21	-	or, trimme	
C235	1-102-965-11	39 p			CT105	1-141-097-21	•	or, trimme	
C236	1-102-951-11	15 p			CT106	1-141-097-21	_	or, trimme	
C237	1-102-947-11	10 p			CT201-				
C238	1-102-958-11	20 p			CT202	1-141-011-21	capacito	or, trimme	er; 2-unit
C239					CT203-	1-141-011-21	capacito	or, trimme	er; 2-unit
C240	1-102-728-11				CT204		£	,	•
C241	1-103-636-11	3,000 p)	polystyrene	CT205- CT206	1-141-011-21	capacito	or, trimme	er; 2-unit
C242	1-102-802-11	24 p			CT207-	1 141 011 01	00000011	teima	are 2 unit
C243	1-103-631-11	1,800 p)	polystyrene	CT208	1-141-011-21	capacito	or, trimme	71, Z-umi
C244	1-102-803-11	27 p							

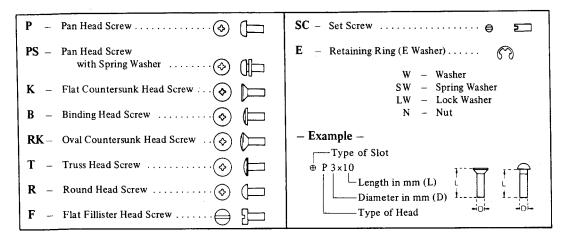
TFM-8000W

Ref. No.	Part No.	<u>Description</u>	Ref. No.	Part No.		Descripti	<u>on</u>
CT (1.01.)			R237	1-242-685-11	3.3 k		
CV101-\ CV103	151 357 00	capacitor, tuning	R238	1-242-704-11	20 k		
CV202-	1-151-257-00	capacitor, turning	R239	1-242-713-11	47 k		
CV203	/		R240	1-244-681-11	2.2 k		
CV201	1-151-258-00	capacitor, FINE TUNING	R241	1-242-661-11	330		
	RE	SISTORS	R242	1-244-701-11	15 k		
	,		R243	1-244-661-11	330	•	
All five	d registors are in Ω	, ± 5 %, ¼W carbon film type unless	R244	1-242-656-11	200		
	se specified.	, , , , , , , , , , , , , , , , , , , ,	R245	1-244-659-11	270		
Otherwi	se specifica.		R246	1-242-666-11	510		
R101	1-242-721-11	100 k	R247	1-242-639-11	39		
	1-242-673-11	1 k	R248	1-242-649-11	100		
R102	1-242-721-11	100 k	R249	1-242-653-11	150		
R103	1-244-671-11	820	R250	1-242-661-11	330		
R104	1-242-721-11	100 k	R251	1-242-691-11	5.6 k		
R105			R252	1-242-691-11	5.6 k		
R106	1-244-673-11	1 k	R253	1-242-715-11	56 k		
	. 040 (72.11	1.1-	R254	1-242-673-11	1 k		
R201	1-242-673-11	1 k	R255	1-242-671-11	820		
R202	1-242-673-11	1 k	R256	1-242-721-11	100 k		
R203	1-244-705-11	22 k	R257	1-242-693-11	6.8 k		
R204	1-242-667-11	560	R258	1-244-680-11	2 k		
R205	1-244-665-11	470	R259	1-242-637-11	33		
R206	1-242-673-11	1 k	R260	1-244-680-11	2 k		
R207	1-244-721-11	100 k	R261	1-244-670-11	750		
R208	1-242-673-11	1 k	R262	1-242-661-11	330		
R209	1-242-665-11	470	R263	1-242-637-11	33		
R210	1-242-673-11	1 k	R264	1-242-653-11	150		
R211	1-244-697-11	10 k	R265	1-242-649-11	100		
R212	40 //1 11	220	R266	1-244-663-11	390		
R213	1-242-661-11	330	R267	1-242-671-11	820		
R214	1-242-680-11	2 k	R268	1-242-673-11	1 k		
R215	1-244-709-11	33 k	R269	1-244-801-11	1		
R216	1-242-697-11	10 k	R270	1-244-657-11	220		
R217	1-242-725-11	150 k	R271	1-244-691-11	5.6 k		
R218		1 k	R272	1-242-625-11	10		
R219		1.5 k	R273	1-242-685-11	3.3 k		
R220		100	R274	1-242-667-11	560		
R221		100 k	R275	1-202-647-11	1.2 M	½ W	composition
R222		470	R276	1-242-673-11	1 k		
R223		100	R277	1-244-649-11	100		
R224		1 k	R278	1-244-697-11	10 k		
R225		100 k	R279	1-244-615-11	3.9		
R226		1 k	R280	1-244-713-11	47 k		
R227		1 k					
R228		5.6 k	VR1	1-224-071-00	resisto	r, variable,	50 k (D); VOLUME control
R229		2.2 k	VR2	1-224-072-00	resisto	r, variable,	5 k (D); TONE control
R230		4.7 k					
R23		10 k		MIS	CELLAN	EOUS	
R23		7.5 k					
R23		3.3 k	TEL A	ANT 1-501-129-00	antenr	ia, telescopi	ic
R23-		1.8 k	SP	1-502-407-11		-	
R23		3.3 k	J1-J2	1-507-174-22	_		d out and earphone
R23	6 1-242-673-11	1 k					

FM-8000W

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
S1	1-516-156-21	switch, toggle; POWER	PL1	1-518-095-00	lamp, dial
S2	1-516-158-00	switch, leaf; LIGHT	PL2	1-518-095-00	lamp, dial
S3	1-516-156-11	switch, toggle; SQUELCH	ME	1-520-135-00	TUNING METER
S4	1-516-158-00	switch, leaf; BATTERY	F1	1-532-261-11	fuse, 0.3 A
S5	1-516-156-11	switch, toggle; AFC		1-534-558-11	Ac cord, with plugs (USA)
S6	1-514-453-21	switch, slide; PSB/FM band selector		1-534-558-21	Ac cord, with plugs (Canada)
\$7	1-516-157-00	switch, rotary-slide; band selector			

– Hardware Nomenclature –



SONY CORPORATION

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SONY®



Complete Spare Parts List

Model TFM-8000W

U.S. A. MODEL

"IMPORTANT"

When ordering parts, please do not fail to furnish us the following:

- 1. Part Number
- 2. Model Name
- 3. Description as mentioned in this parts list

We are now using EDPS (Electronic Data Processing System) in all the departments concerned, for procurement, inventory control, packing, warehousing, etc. Your orders are processed mainly from the PART NUMBERS referred by you. Incorrect part numbers, therefore, will result in incorrect parts shipment. To assure prompt shipment of correct parts, your cooperation will be appreciated.

NOTE:

Prices are subject to change without notice.

COMPLETE SPARE PARTS LIST FOR TFM-8000W

(USA Model)

JULY, 1972

Part No.	Description	Unit Price
	A. MECHANICAL PARTS	
x-38460-01-0	Mounting Plate Ass'y, telescopic antenna	\$0.05
X-38460-02-0	Terminal Ass'y, AM EXT ANT	0.12
X-38460-81-0	Cabinet Ass'y, front; including	4.38
1-518-095-00	Lamp, dial	0.08
3-846-011-00	Transparent Cover, dial	0.25
3-846-023-00	Emblem, "SONY AC/BATTERY"	0.05
3-846-024-00	Cushion, grille	0.15
3-846-038-00	Ornamental Plate, front grille	0.40
3-846-039-00	Panel, control	0.10
3-846-040-00	Plate, band indicator	0.04
X-38460-82-0	Battery Lid Ass'y; including	0.67
X-38460-03-0	Time Table Ass'y	0.24
3-846-025-00	Cushion, battery lid	0.03
X-38460-83-0	Dial Pointer Ass'y	0.15
X-38460-84-0	Dial Scale Ass'y; including	0.35
3-846 -0 30-00	Guide, dial pointer	0.06
X-38460-85-0	Carrying Handle Ass'y; including	1.50
3-846-012-00	Handle, carrying; upper	0.11
3-846-013-00	Handle, carrying; lower	0.11
3-846-032-00	Reinforcement Plate, carrying handle	0.02
3-846-037-00	Side Plate, carrying handle	0.40
X-38460-86-0	Knob Ass'y, tuning	0.20
X-38460-87-0	Cabinet Ass'y, rear; including	3.80
X-38460-85-0	Carrying Handle Ass'y	1.30
3-827-209-00	Contact Plate, battery positive	0.02
3-832-767 - 00	Contact Spring, battery negative	0.03
3-846-027-00	Cushion	0.02
3-846-042-00	Label, CAUTION	0.02
3-427-542-00	Stopper	0.02
3-701-413-01	Screw, self-tapping; P 3 x 45	0.02
3-820-617-00	Rushing rubber	0.02
3-826-136-00	Fly Wheel	0.28
3-827-017-00	Pulley	0.01
3-827-157-00	Holder, AM ferrite bar antenna	0.01
2 923 351-00	Spacer	- 0.01

Part No.	Description	Unit <u>Price</u>
3-829-738-00	Bearing, tuning shaft	\$0.02
3-832-737-00	Collar, flange	0.02
3-836-534-00	Dust Cover, toggle switch	0.01
3-837-172-00	Spring dial drum	0.02
3-837-244-00	Stand, power transformer	0.02
3-838-329-00	Spring, BATTERY button and LIGHT button	0.01
3-840-975-00	Holder, speaker	0.02
3-846-008-00	Chassis	0.56
3-846-014-00	Drum dial	0.05
3-846-016-00	Knob, band selector	0.11
3-846-017-00	Knob: VOLUME, TONE and FINE TUNING controls	0.09
3-846-018-01	Button LIGHT	0.02
3-846-018-11	Rutton BATTERY	0.02
3-846-020-00	lever selector A	0.02
3-846-021-00	Lever selector B	0.02
3-846-022-00	Shaft hand selector	0.04
3-846-026-00	Cushion THNING METER	0.02
3-846-028-00	Holder power transformer	0.03
3-846-029-00	Holder AFC and SOUELCH switches	0.03
3-846-033-00	Holdon POWER switch	0.03
3-846-034-00	Spring selector A lever	0.02
3-846-035-00	Plate shield	0.03
3-846-036-00	Shaft tuning	0.10
3-846-047-00	Plate shield	0.02
3-846-048-00	Inculator	0.01
3-846-049-00	Load Pin	0.01
3-846-050-00	Insulating Plate power transformer	0.02
3-846-051-00	Cushion hand selector knob	0.01
3-846-052-00	Cuchion	. O.OI
3-846-053-00	Cushion tuning capacitor	- 0.02
3-846-054-00	Cushion, dial drum	0.01

Part No.	Description	Unit Price
	B. SCREWS, NUTS, WASHERS AND MISCELLANEOUS	
7-621-259-25 7-623-107-22 7-623-610-00 7-624-108-05 7-625-104-70 7-633-120-52 7-682-548-01 7-682-961-01 7-683-240-31 7-685-145-01 7-685-145-01 7-685-146-01 7-685-148-01 7-685-148-01 7-685-151-01 7-685-151-01 7-685-151-06	Screw, machine; P 2.6 x 4	0.10/100 0.06/100 0.44/100 0.15/100 0.02/m 0.10/100 0.73/100 1.72/100 0.28/100 0.23/100 0.23/100 0.23/100 0.23/100 0.25/100 0.37/100 1.73/100
	· DADEG	
	C. ELECTRICAL PARTS	
	Mounted Circuit Boards	
X-38460-23-0 X-38460-61-0 X-38460-62-0 X-38460-63-0	Mounted Circuit Board, PSB/FM front end	0.65

Ref.	Part No.	Description		Unit Price		
	•	Semiconduc	tors			
Q101 Q102		Transistor Transistor	2SK23A 2SC710	0.12		
Q103		Transistor	2SC668	0.16		
Q201 Q202		Transistor Transistor	2 SC7 10	0.12 0.12 0.12		
Q203		Transistor Transistor	2 SC 7 10	0.12		
Q204 Q205		Transistor	2SC710	0.12 0.12		
Q206		Transistor Transistor	2 SC 7 10	0.12		
Q207		Transistor	2SC633A	0.14		
Q208 Q209		Transistor	2SC633A	0.14		
Q210		Transistor	2 SC 1209	0.20 0.20		
Q211		Transistor	2 SC1209	0.20		
Q212		Transistor	2SB136			
Q213 Q214		Transistor Transistor	2SA678	0.18		
D101		Diode	2SC710	0.12		
D201		Diode	1T261	0.05 0.05		
D202		Diode	1T261	0.05		
D203		Diode Diode	1T23			
D204		Diode	181555	0.07		
D205 D206		Diode	1T23	0.05		
D207			181209	0.08		
D208		Diode	10D2	- 0.11		
D209	-	Diode	10D2	- 0.11		
D210 D211		Diode Diode	2 SB 383	- 0.19		
Th201	1-800-192-11	Thermistor	CS-120	- 0.04		
Coils and Transformers						
L101 L102 L103 L104	1-401-522-00 1-420-813-00 1-407-182-11 1-401-522-00	Coil, PSB an	t nt ro inductor	- 0.02		

4/11 (TFM-8000W USA Model)

Ref.			unit
No.	Part No.	Description	Price
L105	1-420-813-00	Coil, PSB rf	\$0.02
L105	1-401-454-00	Coil. i-f trap	0.04
L107	1-405-563-00	Coil, PSB osc	0.07
L108	1-405-562-00	Coil, FM osc	0.07
L109	1-407-182-11	2.2 μH, micro inductor	0.05
L110	1-407-182-11	2.2 µH, micro inductor	0.05
L201	1-407-163-11	33 µH, micro inductor	0.03
L202	1-401-201-00	Coil, low pass filter	0.03
L203	1-407-175-11	330 µH, micro inductor	0.03
L204	1-401-524-00	Coil. SW3 ant	0.11
L205	1-401-523-00	Coil, SW2 ant	0.11
L206	1-401-525-00	Coil. SW1 ant	0.11
L207	1-401-521-00	Coil. MW ferrite bar antenna	0.22
L208	1-405-561-00	Coil, SW3 osc	0.11
L209	1-405-560-00	Coil. SW2 osc	0.11
L210	1-405-559-00	Coil. SW1 osc	0.11
L211	1-405-558-00	Coil. MW osc	0.11
L212	1-407-184-11	3.3 uH. micro inductor	0.05
L213	1-407-169-11	100 μH, micro inductor	0.03
			0 00
CFT	1-403-165-15	Ceramic Filter Transformer, AM i-f	0.30
CF201	1-527-184-00	Ceramic Filter, FM i-f	0.12
CF202	1-527-184-00	Ceramic Filter, FM i-f	0.12
CF203	1-403-154-00	Ceramic Filter	0.10
IFT A201	1-403-137-00	Transformer, MW i-f	0.11
IFT F101	1-403-242-31	Transformer, FM i-f	0.14
IFT F201	1-403-287-11	Transformer, FM discriminator	0.13
IFT F202	1-403-287-21	Transformer, FM discriminator	0.13
T1	1-423-077-00	Transformer, driver	0.19
т2	1-427-306-00	Transformer, output Transformer, power	0.25
Т3	1-441-954-00	Transformer, power	0.82
		Capacitors	
		All fixed capacitors are ceramic	
		type expressed in µF except as	
		specified with p, which means μμF.	
C101	1-102-940-11	3 p	0.02
C102	<u>-</u>	· _	-
C103	1-102-939-11	2 p	0.02
C104	1-102-940-11	3 p	0.02
		-	

Ref.	Part No.	Description			Unit Price
C105	1-102-100-11	0.0022			
C106	1-102-942-11	5 p			0.02
C107	1-101-939-11	2 p			0.02
C108	1-102-938-11	1 p			0.02
C109	1-101-938-11	1 p			0.02
C110	1-102-832-11	330 p			0.02
C111	-		-		- 02
C112	1-101-923-11	0.01			0.02
C113	1-101-923-11	0.01			0.02
C114	1-102-743-11	3 p			0.02
C115	1-101-999-11	10 p			0.02 0.02
C116	1-102-100-11	0.0022			0.02
C117	1-102-801-11	20 p			0.02 0.02
C118	1-102-947-11	10 p			0.02
C119	1-101-999-11	•	10 **	solid aluminum	0.02
C120	1-127-019-11	0.1	10 A	solid aluminum	0.00
C121	1-102-942-11	5 p			0.02
C122	1-101-923-11	0.01			0.02
C123	1-101-923-11	0.01			0.02
G201	1-101-923-11	0 01			0.02
C201	1-101-923-11	10 p			- 0.02
C202	1-102-547-11	0 01			0.02
C203	1-101-110-11				-
C204 C205	1-101-923-11	0.01			- 0.02
C206	-		· _		-
C207	1-101-923-11	0.01			- 0.02
C208	1-102-117-11	820 p			- 0.02
C209	1-121-413-11	100	6.3 V	electrolytic	- 0.05
C210	1-101-923-11	0.01			- 0.02
C211	1-101-923-11	0.01			- 0.02
C212	1-127-019-11	0.1	10 V	solid aluminum	- 0.06
C213	1-101-923-11	0.01			- 0.02
C214	1-102-935-11	2 p			- 0.02
C215	1-127-021-11	0.33	10 V	solid aluminum	- 0.06
C216	1-121-392-11	3,3	25 V	electrolytic	- 0.04
C217	1-101-924-11	0.022			
C218	1-121-413-11		6.3 V	electrolytic	- 0.05 - 0.02
C219	1-101-923-11	0.01			- 0.04
C220	-				Ī
C221	-		-	-	- 0.02
C222	1-105-827-12	0.0033	c 0	mylar	- 0.02
C223	1-121-413-11	100	6.3 V	electrolytic	- 0,00

Ref.	Part No.	Description	on		Unit Price
C224	1-105-833-12	0.01		mylar	
C225	1-105-839-12	0.033		mylar	0.03
C226	-		-		-
C227	-		-		-
C228	1 105 007 10	0.0022		-	-
C229	1-105-827-12	0.0033	16 11	mylar	0.02
C230	1-121-651-11	10	16 V	electrolytic	0.04
C231	1-121-391-11	1	50 V	electrolytic	0.03
C232	1-105-837-12	0.022		mylar	0.02
C233	1-101-923-11				0.02
C234 C235	1-101-886-11 1-102-965-11	02 p =====			0.02
C233	1-102-951-11	15 p			0.02
C237	1-102-931-11				0.02
C238	1-102-958-11	20 p			0.02 0.02
C239		20 p	_		-
C240	1-102-729-11	51 p			0.02
C241	1-103-636-11	3,000 p		polystyrene	0.04
C242	1-102-802-11			polyscylche	0.02
C243	1-103-631-11	1,800 p		polystyrene	0.04
C244	1-102-802-11				0.02
C245	1-107-232-11			silvered mica	0.02
C246	1-101-997-11	5 p			0.02
C247	1-102-951-11	15 p			0.02
C248	1-102-958-11	20 p			0.02
C249	-				-
C250	-		-		-
C251	-		-		_
C252	1-102-941-11	4 p			0.02
C253	-		-		-
C254	1-121-391-11	1	50 V	electrolytic	0.03
C255	1-105-841-12	0.047		mylar	0.03
C256	1-127-019-11	0.1	10 V	solid aluminum	0.06
C257	-		_		-
C258	-		-		-
C259	1-127-021-11	0.33	10 V	solid aluminum	0.06
C260	1-121-419-11	220	6.3 V	electrolytic	0.06
C261	1-121-413-11	100	6.3 V	electrolytic	0.05
C262	1-121-736-11	1,000	10 V	electrolytic	0.12
C263	1-105-839-12	0.033	= 0 ==	mylar	0.03
C264	1-121-726-11	0.47	50 V	electrolytic	0.03
C265	1-121-419-11	220	6.3 V	electrolytic	0.06

Ref.					Unit
No.	Part No.	Descrip	tion		Price
		0 000	10 17	electrolytic	\$0.15
C266	1-121-659-11	2,200	10 V	mylar	0.02
C267	1-105-833-12	0.01		mylar	0.02
C268	1-105-833-12	0.01		my1a1	0.02
C269	1-101-924-11	0.022 -			_
C270	-	100	() 17	electrolytic	
C271	1-121-413-11	100	0.3 V		0.02
C272	1-102-801-11	20 p			0.02
C273	1-102-975-11	100 p -			0.02
C274	1-101-923-11			silvered mica	0.02
C275	1-107-136-11	160 p	10 77		0.06
C276	1-127-018-11	0.047			
cm101	1-141-097-21	Capaci	tor, trimmer		0.05
CT101	1-141-097-21	Canaci	tor trimmer	·	
CT102	1-141-097-21	Canaci	tor trimmet	·	U.V.
CT103	1-141-097-21	Capaci	tor trimmer		0,00
CT104	1-141-097-21	Canaai	tor trimme:	^	0,03
CT105	1-141-097-21	Canaci	tar trimme	^	0.00
CT106	202 1-141-011-21	Canaci	tor trimme	r: 2-unit	0.0/
C1201-C12	204 1-141-011-21	Canaci	tor trimme	r: 2-unit	0.0/
CT205-CT	206 1-141-011-21	Canaci	tor trimme	r• 2-unit	0.07
CT207-CT	208 1-141-011-21	Capaci	tor, trimme	r; 2-unit	0.07
					. 07
(CV101-CV	103 203 1-151-257-00	Capaci	tor, tuning		1.27
CV202-CV		Capaci	tor, FINE T	UNING	0.21
0,201					
		Res	sistors		
		A11 f:	ixed resisto	rs are in Ω ,	
		<u>+</u> 5 %,	1/4 W carbo	n film type	
		unless	s otherwise	specified.	
D 1 0 1	1-242-721-11	100 k			0.02
R101	1-242-721-11	1 k -			0.02
R102	1-242-721-11	100 %			0.02
R103	1-244-671-11	820 -			0.02
R104	1-242-721-11	100 k			0.02
R105	1-244-673-11	1 k -			0.02
R106	1-744-0/7-11				
R201	1-242-673-11	1 k -			0.02
R202	1-242-673-11	1 k -			0.02

8/11 (TFM-8000W USA Model)

Ref.			Unit
No.	Part No.	Description	Price
R203	1-244-705-11	22 k	\$0.02
R204	1-242-667-11	560	0.02
R205	1-244-665-11	470	0.02
R206	1-242-673-11	1 k	0.02
R207	1-244-721-11	100 k	0.02
R208	1-242-673-11	1 k	0.02
R209	1-242-665-11	470	0.02
R210	1-242-673-11	1 k	0.02
R211	1-244-697-11	10 k	0.02
R212	-	-	
R213	1-242-661-11	330	0.02
R214	1-242-680-11	2 k	0.02
R215	1-244-709-11	33 k	0.02
R216	1-242-697-11	10 k	0.02
R217	1-242-725-11	150 k	0.02
R218	1-244-673-11	1 k	0.02
R219	1-242-677-11	1.5 k	0.02
R220	1-242-649-11	100	0.02
R221	1-242-721-11	100 k	0.02
R222	1-244-665-11	470	0.02
R223	1-242-649-11	100	0.02
R224	1-244-673-11	1 k	0.02
R225	1-242-721-11	100 k	0.02
R226	1-242-673-11	1 k	0.02
R227	1-242-673-11	1 k	0.02
R228	1-244-691-11	5.6 k	0.02
R229	1-242-681-11	2.2 k	0.02
R230	1-244-689-11	4.7 k	0.02
R231	1-242-697-11	10 k	0.02
R232	1-242-694-11	7.5 k	0.02
R233	1-244-685-11	3.3 k	
R234	1-242-679-11	1.8 k	
R235	1-242-685-11	3.3 k	
R236	1-242-673-11	1 k	0.02
R237	1-242-685-11	3.3 k	0.02
R238	1-242-704-11	20 k	0.02
R239	1-242-713-11	47 k	
R240	1-244-681-11	2.2 k	
R241	1-242-661-11	330	0.02
R242	1-244-701-11	15 k	
R243	1-244-661-11	330	
R244	1-242-656-11	200	
R245	1-244-659-11	270	0.02

```
Unit
Ref.
                                                         Price
                    Description
      Part No.
No.
                    510 ----- $0.02
R246
      1-242-666-11
      1 - 242 - 639 - 11
R247
                                                         0.02
      1-242-649-11
R248
                                                         0.02
      1-242-653-11
R249
                                                         0.02
      1-242-661-11
R250
                                                         0.02
       1 - 242 - 691 - 11
R251
                                                         0.02
       1-242-691-11
R252
                                                         0.02
       1-242-715-11
R253
                                                         0.02
       1-242-673-11
R254
                    820 -----
       1-242-671-11
R255
       1-242-721-11
R256
                                                         0.02
       1-242-693-11
R257
                                                         0.02
       1-244-680-11
R258
                    33 -----
                                                         0.02
       1-242-637-11
R259
                    2 k -----
                                                         0.02
       1-244-680-11
R260
                     750 -----
                                                         0.02
       1-244-670-11
R261
                                                          0.02
                     330 -----
       1-242-661-11
R262
                     33 -----
                                                          0.02
       1-242-637-11
R263
                     330 -----
                                                          0.02
       1-242-661-11
 R264
                     100 -----
                                                          0.02
       1-242-649-11
 R265
                     390 -----
                                                          0.02
       1-244-663-11
 R266
                     820 -----
                                                          0.02
       1-242-671-11
 R267
                                                          0.02
       1-242-673-11
 R268
                                                          0.02
       1-244-801-11
 R269
                                                          0.02
       1-244-657-11
 R270
                                                          0.02
       1-244-691-11
 R271
                                                          0.02
       1-242-625-11
 R272
                                                          0.02
       1-242-685-11
 R273
                                                          0.02
                     560 ---
       1-242-667-11
 R274
                                     composition -----
                                                          0.02
                             1/2 W
                     1.2 M
       1-202-647-11
 R275
                                                          0.02
        1-242-673-11
 R276
                                                          0.02
        1-244-649-11
 R277
                                                          0.02
        1-244-697-11
 R278
                                                          0.02
        1-244-615-11
 R279
                                                          0.02
        1-244-713-11
 R280
                     Resistor, variable, 50 k (D); VOLUME control-
                                                          0.14
        1-224-071-00
 VR1
                     Resistor, variable, 5 k (D); TONE control ---
        1-224-072-00
 VR2
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Ref. <u>No</u> .	Part No.	Description	Unit Price	
		Miscellaneous		
TEL ANT SP J1-J2 S1 S2 S3 S4 S5 S6 S7 PL1 PL2 ME F1	1-501-129-00 1-502-407-11 1-507-174-22 1-516-156-21 1-516-158-00 1-516-158-00 1-516-156-11 1-514-453-21 1-516-157-00 1-518-095-00 1-518-095-00 1-520-135-00 1-532-301-00 1-534-558-11 1-582-021-11	Antenna, telescopic		
	X-38402-03-0 1-504-034-22 1-528-001-11 3-701-261-00 3-846-043-00 3-846-044-00 3-846-045-00 3-993-076-00 3-994-390-00 3-995-652-21 3-998-901-00 4-490-014-00	D ATTACHED ITEMS Switch Guide Ass'y	0.24 0.21 0.04 0.16 0.16 0.29 0.02 0.01 0.24 0.01 0.03	